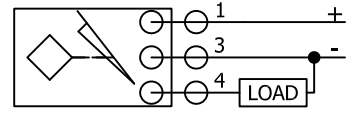


MF1900-400-C4
Descend Counter Clockwise



SENSOR INFORMATION
 A. TURCK # NI10-P18SK-AP6X2
 B. OUTPUT - 3 WIRE DC SENSOR
 C. VOLTAGE - 10 TO 30 VDC
 D. SENSING RANGE - 10MM
 E. OUTPUT - 24 VDC PNP

CONVEYING PARAMETERS:
PRODUCT: FULL GLASS BOTTLES
DIAMETER: 2.4" DIA.
HEIGHT: 9.0"
WEIGHT: 12 Oz

REVISION "A" 04-19-17
 ● SPEED CHANGED FROM 60 TO 120FPM.
 SPIRAL REQUIREMENTS
 ● WILL SHIP ASSEMBLED IN STANDARD TRUCK
 APPROVED FOR CONSTRUCTION

SIGNED: _____ DATE: _____
TRANSPORTATION OF SPIRAL:
 Spiral Ships Fully Assembled
 Spiral Ships Partially Disassembled
 Brake Coil Voltage: 460 VAC
 Tensioner: Air Cylinder Reversible
 Height
 REVISIONS TO THIS DRAWING WILL BE NOTED IN RED

# Turns: 3.5 @ 4.24°	Finish: Stainless Steel Hybrid
TYPE: MF1900-400-C4	Speed: 120 fpm
Direction: Down/CCW	Infeed: 7'-8"
Drive Motor: 2 Hp	Outfeed: 2'-6"
Motor Current: 3,0 A	Elev. Change: 5'-2"
Motor Power: 3/60/230/460	Prox. Sensors: 24 VDC PNP

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DESIGN: M.R. DATE: 4/19/17 DWG NO. REV
 POWER: 4000 LBS 174486-2 A
 SPEED & TIME: 12'-0" SCALE: NTS SHEET 1 of 1